

# INSTRUCTIONS:

## Step 1: Melt Putty

- Determine the amount of Putty you will need for your project. You can cut a small portion off the 5 lb. block with a sharp knife or heat the entire block for larger projects.
- Place the amount of Putty you will be using onto a microwave safe dish. Add a few drops of Activator to Putty. No mixing required.

Note: There is enough Activator included for 100's of molds. Use only if Putty begins to dry out.

- Heat Putty in a microwave or double boiler until completely softened/becomes dough or clay like with no clumps. (Estimated microwave times below for approximate sizes.)

SIZE	MICROWAVE TIMES	TOTAL TIME (estimate)
6 oz.	15 sec. intervals	Approx. 30-60 secs.
1 lb.	30 sec. intervals	Approx. 2 mins.
5 lb.	90 sec. intervals	Approx. 9 mins.

**CAUTION! It is very hot. Let cool before handling!**

## Step 2: Let Putty Cool

Let small portions of Putty sit for 10 mins. to cool. Let whole 5 lb. block sit for at least 90mins. in microwave until it can be handled comfortably.



**Step 3: Knead Putty** for at least 3 minutes to allow the activator to mix evenly. Use a rolling pin or your fingers to smooth Putty and remove any lines. If you are

planning on moving your mold before it solidifies, make your mold on a plate.

**Step 4: PRESS** your master object into Putty or PRESS Putty onto your master object. No mold box is necessary!



**Step 5: Let Putty Solidify**

Let cool at room temperature for at least 4 hrs. (Cools faster at colder temperatures.) The mold is ready when firm to the touch.

## Step 6: Make Your Casts

Wipe away any excess Activator on the surface of your mold with a dry cloth and then pour or press your casting material into the mold. (Mold release not typically necessary)

## Step 7: RE-MELT to RE-USE

Make a completely new mold by following these same instructions each time.

## 2 PART MOLD:

**2 Part Molds capture all sides of an object.** PRESS 1/2 of your object into the ImPRESSive Putty and place in the freezer to cool faster. Remove mold from freezer and coat the edge that will be touching the second half with vegetable or mineral oil. Press Putty onto the exposed 1/2 of your object and let cool to solidify. Peel the 2 halves apart to remove object. Tape 2 halves back together and cut a small hole to pour liquid casting materials into. If using a push mold technique, simply press your casting material into the two halves and then close the mold.

## IMPORTANT NOTE:

Activator is important for solidifying the mold and useful as a built in mold release, but it will slowly leak out of the mold over time. Too much Activator on the mold surface is undesirable. Simply remove the excess and pools of the Activator with a dry cloth before making your casts. **Store ImPRESSive Putty in a sealed bag after use to keep any leaking Activator contained.**

**CAUTION:** ImPRESSive Putty has not been certified for use with edible casting materials. Putty is very hot when melted and can burn. Leaking Activator can stain furniture. Store in a bag or sealed container. Intended for ages 10+up. Do not eat ImPRESSive Putty.

**ImPRESSivePutty.com**

Made by ComposiMold in Manchester, Maine

WE ARE HERE TO HELP! Watch 100's of tutorial videos or talk to us one-on-one.

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